Model 515

Application BT01

Secure Batch Controller with Temperature Compensation

for Volumetric Frequency Flowmeters

Features

- **Volume correction for petroleum products, gasohol blends, ethanol mixtures with water, general and user-defined fluids**
- **Accepts temperature and/or density inputs for volume correction**
- **Allows quadrature flow input to ISO 6551 level B pulse security**
- **Allows batching on Gross, Net, or Mass total**
- **Single or Dual stage control**
- **Preset, manual On-Off, or Unload modes**
- **Easy access to batch and density presets**
- **No-flow, leakage and overflow error detection**
- **Remote RUN/STOP/RESET functions**
- **Allows for permissive with prompt**
- **ID validation (iButton or RFID), security and storage**
- **Allows for non-linear correction of flow input**
- **Storage of 1000 transactions with time and date stamp**
- **Selection of Detail or Basic main menu to suit operator and application**
- **Available protocols on communication ports including Printers, Modbus RTU & TCP/IP**

Overview

The 515 BT01 application is a secure dual stage batch controller for the reliable and accurate delivery of preset quantities of petroleum and other products. The frequency flow input can accept a quadrature signal for ISO 6551 level B pulse security. The temperature and/or density inputs allow for volume correction to reference conditions.

The instrument can be set to prompt for a valid ID-Tag and/or a Permissive input before a delivery can be commenced. The ID-Tag number is stored as a part of the logged transaction record and can be used to link deliveries to external databases.

A selection of fluid types includes a range of crude and refined petroleum fluids, gasohol blends and ethanol mixtures with water. Temperature compensation for other general fluids is also available via thermal expansion coefficient or a user defined table.

Calculations

The gross volume total and flowrate are derived from accurately measured frequency and the number of received pulses.
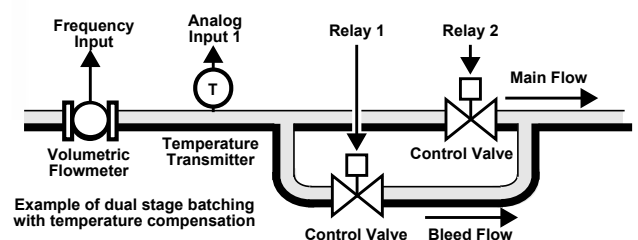
volume = pulses / k-factor
volume flow = frequency / k-factor

The volume correction calculations are based on the ASTM D1250-04 and API Table 54, MPMS 11.3.4-2019, ABNT NBR 15639-2016 standards for the following products:

- Crude Oils
- Lube Oils
- Refined Products
- Special Applications
- Light Hydrocarbon Liquids (LPG)
- Gasohol Blends
- Ethanol Mixtures with Water

Volume correction for other fluids can be calculated by the following means:

- General Coefficient of Expansion
- Preprogammed User Table

Example of dual stage batching with temperature compensation

A c c u r a c y • Q u a l i t y • P e r f o r m a n c e

Displayed Information

The front panel display shows the current values of the input variables and the results of the calculations. A list of the variables for this application and their type (total or rate) is shown at the end of this document.

The instrument can be supplied with a real-time clock for storage of up to 1000 transactions with time and date stamps.

Communications

There are two communication ports available as follows:

- COM-1 RS-232 port
- COM-2 RS-485 port (optional) or Ethernet (optional)

The ports are available for remote data reading, printouts and for initial application loading of the instrument.

Isolated Outputs

The opto-isolated outputs can be configured to retransmit any main menu variable or provide various error/control signals (flow error, pump control, end-of-batch, etc.). One output is standard, a second output is available as an option.

Relay Outputs

The relay outputs 1 and 2 are used to control the flow of product for each delivery. These contacts are normally open and can be used to drive external relays, valves, pump circuits etc. The advanced option provides another two relays that can be used as fully programmable alarms for any rate type variable.

Software Configuration

The instrument can be programmed to suit the particular application needs and the flexible I/O can be assigned as required. Program settings can be changed either via the front panel (depending on assigned access levels) or via the 500 Series Program Manager (500-PM software).

The instrument stores all set-up parameters, totals and logged data in non-volatile memory with at least 30 years retention.

Dimension Drawings

Part Number

515.XXXXXX-BT01
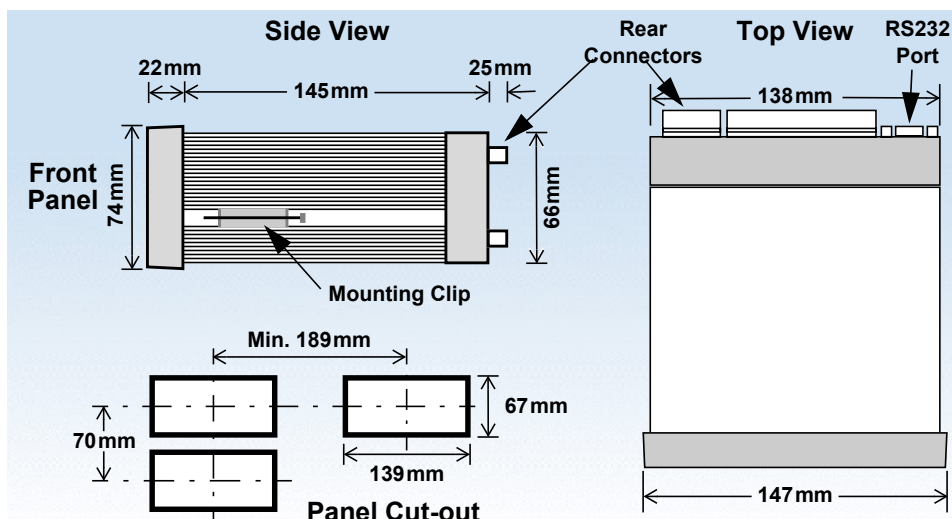see **Product Codes** to select required features

Default Application software:
515-BT01-000000

Analog Input Types

Any analog input can be set to accept a 4-20mA, 0-5V or 1-5V signal, while any inputs assigned to a temperature sensor can also be set to accept a PT100 or PT500 signal.

Terminal Designations

Terminal Label			Designation	Comment
1	FINP	1+	Frequency Input 1+	Volumetric Flow Input 1
2	FINP	2+	Frequency Input 2+	Volumetric Flow Input 2
3	SG	-	Signal ground	
5	EXC V	2+	Excitation Term 2+	For AINP1 RTD Input
7	AINP1	+	Analog Input ch 1 (+)	Temperature Input
8		-	Analog Input ch 1 (-)	
9	AINP2	+	Analog Input ch 2 (+)	Density Input
10		-	Analog Input ch 2 (-)	
15	Vo	+	8-24 volts DC output	Overload protected
16	G	-	DC Ground	
17	Vi	+	DC power input	DC power in 12-28V
18	SH	E	Shield terminal	
19	RS485	+	RS485 (+)	Optional RS485 port may be replaced by Ethernet port.
20	COM-2	-	RS485 (-)	
21	port	G	RS485 ground	
22	LOGIC INPUTS	1+	Switch 1	Remote Run
23		2+	Switch 2	Remote Stop/Reset
24		3+	Switch 3	Permissive Input
25		4+	Switch 4	CAL Switch – In field access protection
26		C-	Signal ground	
27	OUT1	+	Output ch 1 (+)	
28		-	Output ch 1 (-)	
29	OUT2	+	Output ch 2 (+)	
30		-	Output ch 2 (-)	
31	RELAYS	RC	Relay Common 1-2	*Term 31 - Common 1-4 on legacy option card*
32		R1	Relay 1	Single Stage Control
33		R2	Relay 2	Dual Stage Control
34		R3	Relay 3	
35		R4	Relay 4	
36		RC	Relay common 3-4	*Term 36 only available on new style option card*
E	AC MAINS	E	Mains ground	AC power in 100-240VAC
N		N	Mains neutral	
A		A	Mains active	
RS232 COM-1 port			9-pin serial port	

Dimension Drawings diagram showing Side View (22mm, 145mm, 25mm, 74mm, 66mm, Front Panel, Mounting Clip), Rear Connectors, Top View (138mm, 147mm), RS232 Port, and Panel Cut-out (Min. 189mm, 70mm, 67mm, 139mm)

Specifications

Operating Environment

Temperature	+5°C to +40°C (standard - no coating) -20°C to +60°C (with conformal coating) -30°C to +60°C (ExD housing with heater)
Humidity	0 to 95% non condensing (conformal coating) 5% to 85% non condensing (no coating)
Power Supply	100-240 V AC (+/-10%) 50-60 Hz (+/-10%) or 12-28 V DC
Consumption	10W (max) Overvoltage category II
Protection	Sealed to IP65 (Nema 4X) when panel mounted
Dimensions **(panel option)**	147mm (5.8") width 74mm (2.9") height 170mm (6.6") depth (behind the panel)

Display

Type	Backlit LCD with 7-digit numeric display and 11-character alphanumeric display
Digits	15.5mm (0.6") high
Characters	6mm (0.24") high
LCD Backup	Last data visible for 15min after power down
Update Rate	0.3 second

Non-volatile Memory

Retention	> 30 years
Data Stored	Setup, Totals and Logs

Approvals

Electrical & **Interference**	UKCA, CE, CSA compliance
Enclosure	Ex d Enclosure - ATEX & IECEx available for hazardous area (CSA Pending). Field Mount Enclosure - UKCA, CE, CSA safe area weather proof enclosure. Other - RoHS compliant

Real Time Clock (Optional)

Battery Type	3 volts Lithium button cell - For Issue 7 option card, type CR2450N manufactured by Renata only - For conformal coated 'C' version, type BR2032 manufactured by Panasonic only - For non-conformal coated versions, type BR2032 and CR2032 manufactured by Panasonic or Sony
Battery Life	5 years (typical)

Frequency Input (General)

Range	0 to 10kHz for Pulse input type 0 to 5 kHz for Coil & NPS input types (3kHz for pulse security)
Overvoltage	30V maximum
Update Time	0.3 sec
Cutoff frequency	Programmable
Configuration	Pulse, coil or NPS input
Non-linearity	Up to 10 correction points

Pulse

Signal Type	CMOS, TTL, open collector, reed switch
Threshold	Signals switch below 1.3 & above 2 volts

Coil

Signal Type	Turbine and sine wave
Sensitivity	15mV minimum amplitude (typical)

NPS

Signal Type	NPS sensor to Namur standard

Analog Input (General)

Overcurrent	100mA absolute maximum rating (30mA for 4-20mA inputs)
Update Time	< 1.0 sec
Configuration	RTD, 4-20mA, 0-5V and 1-5V input
Non-linearity	Up to 20 correction points (some inputs)

RTD Input

Sensor Type	PT100 & PT500 to IEC 751
Connection	Four Wire
Range	-200°C to 350°C -200°C to 800°C (PT100 extended range)
Accuracy	0.1°C typical 0.2°C typical (PT100 extended range)

4-20mA Input

Impedance	100 Ohms (to common signal ground)
Accuracy	0.05% full scale (20°C) 0.1% (full temperature range, typical)

0-5 or 1-5 Volts Input

Impedance	10MOhms (to common signal ground)
Accuracy	0.05% full scale (20°C) 0.1% (full temperature range, typical)

Logic Inputs

Signal Type	CMOS, TTL, open collector, reed switch
Overvoltage	30V maximum

Relay Output

No. of Outputs	2 relays plus 2 optional relays
Voltage	250 volts AC, 30 volts DC maximum (solid state relays use AC only)
Current	3A maximum - mechanical relays 1.5A maximum - solid state relays

Communication Ports

Ports	COM-1 RS-232 port COM-2 RS-485 or Ethernet port (optional)
Baud Rate	2400 to 19200 baud
Parity	Odd, even or none
Stop Bits	1 or 2
Data Bits	8
Protocols	ASCII, Modbus RTU, Modbus TCP/IP (Ethernet Port), Printer, ID-Tag, ID-RF-1

Transducer Supply

Voltage	8 to 24 volts DC, programmable
Current	70mA @ 24V, 120mA @ 12V maximum
Protection	Power limited output

Isolated Output

No. of Outputs	2 configurable outputs
Configuration	Pulse/Digital or 4-20mA output

Pulse/Digital Output

Signal Type	Open collector
Switching	200mA, 30 volts DC maximum
Saturation	0.8 volts maximum
Pulse Width	Programmable: 10, 20, 50, 100, 200 or 500ms

4-20mA Output

Supply	9 to 30 volts DC external
Resolution	0.05% full scale
Accuracy	0.05% full scale (20°C) 0.1% (full temperature range, typical)

Important: Specifications are subject to change without notice.

Ordering Information

Product Codes

Model	Supplementary Code						Description
515 .					-	**BT01**	
Enclosure	1						Panel mount enclosure
	2/7						Field mount enclosure (NEMA 4X / IP66) (7 specifies heater included)
	3/5						Explosion proof Ex d (IECEx/ATEX), metric glands (5 specifies heater included)
	4/6						Explosion proof Ex d (CSA), NPT glands (6 specifies heater included)
Output Options		0					4 logic inputs, 1 isolated output, 2 relays (only relay type 1 is available), RS232 (DB9) communication port
		1					4 logic inputs, 2 isolated outputs, 4 relays, real-time clock data logging, RS232 (DB9) and RS485 communication ports
		2					4 logic inputs, 2 isolated outputs, 4 relays, real-time clock data logging, RS232 (DB9) & Ethernet communication ports
Relay Type			1				Electromechanical relays only
			2				2 electromechanical relays (1-2) and 2 solid state relays (3-4)
			3				Solid state relays only
Power Supply				U			Inputs for 12-28VDC and 100-240 VAC, 50-60Hz *(Previous Models: A = 110/120 VAC, E = 220/240 VAC)*
				D			Input for 12-28VDC power only
Display Panel Option					S		Standard option (now with backlight & LCD backup) *(original Full option: F, with Infra-Red comms, no longer available)*
PCB Protection					C		**Conformal coating** - required for maximum environmental operating range. Recommended to avoid damage from moisture and corrosion.
					N		**None** - suitable for IEC standard 654-1 Climatic Conditions up to Class B2 (Heated and/or cooled enclosed locations)
Application Pack Number						BT01	Defines the application software to be loaded into the instrument

Example full product part number is 515.111USC-BT01 (this is the number used for placing orders).

Main Menu Variables

Main Menu Variables	Default Units	Preferred Units	Variable Type
Net Volume	L		Total
Net Flowrate	L/min		Rate
Gross Volume	L		Total
Gross Flowrate	L/min		Rate
Mass	kg		Total
Mass Flowrate	kg/min		Rate
Temperature	Deg C		Rate
Density	kg/m^3		Rate
Average Temperature	Deg C		Rate
Preset Quantity *	- - -		- - -
Batch ID Tag *	- - -		- - -

* These variables are logged and can be printed but are not shown in main menu.

500 Series in BZC Ex d enclosure

MADE IN BRITAIN