Model 515

Application CB01

Blending Controller

for Volumetric Frequency Flowmeters

Features

- **Tailored for volumetric frequency flow input**
- **Pump demand contact**
- **Selection of various modes of operation**
- **Process line control via DCV (digital control valve)**
- **Remote PERMISSIVE input to control delivery's state**
- **PRESET and FLUSH volume parameters to automatically adjust ratio setpoint**
- **Allows for non-linear correction**
- **Storage of 1000 transactions with time and date stamp**
- **Selection of Detail or Basic main menu to suit operator and application**
- **Available protocols on communication ports including Printers, Modbus RTU and TCP/IP**

Overview

The 515 CB01 application is a blending controller measuring the volume flow in a main and process lines using frequency flow inputs.

The blending controller can operate in PRESET, ON-OFF (manual) and RELEASE mode of operation. The latest mode allows for easier tuning of the control loop.

The main and process flows are used to determine the net volume flow. The operator can view the ratio of totals as well as the ratio of flow rates.

The control of the process flow is via a digital control valve. The control responsiveness and flowrate deadband can be adjusted to reduce wear on valves.
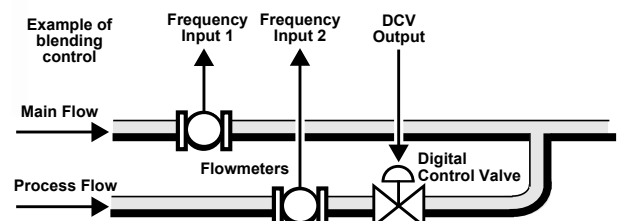
Calculations

Blend Point Location.
The controller caters for blending points before and after the main flowmeter. The process flow is a ratio of the net (combined) flow (0 to 80% range).

$$Ratio\% = \frac{P_{flow}}{Net_{flow}} \times 100$$

During delivery the ratio setpoint is modified to cater for the flush volume:

$$SP_{ratio}(mod.) = P_{ratio} \cdot \frac{Preset}{Preset - Flush}$$

Example of blending control

Frequency Input 1 Frequency Input 2 DCV Output

Main Flow

Flowmeters

Process Flow

Digital Control Valve

A c c u r a c y   •   Q u a l i t y   •   P e r f o r m a n c e

Displayed Information

The front panel display shows the current values of the input variables and the results of the calculations. A list of the variables for this application and their type (total or rate) is shown at the end of this document.

The instrument can be supplied with a real-time clock for storage of up to 1000 transactions with time and date stamps.

Communications

There are two communication ports available as follows:

- COM-1 RS232 port
- COM-2 RS485 port (optional) or Ethernet (optional)

The ports can be used for remote data reading, printouts and for uploading and downloading of the application software to the instrument.

Isolated Outputs

The opto-isolated outputs can re-transmit any main menu variable. Totals are output as pulses and rates are output as 4-20mA signals. Alternatively, the outputs can be configured to provide application specific digital signals like flow error, pump demand, etc.

Relay Outputs

The relay outputs 3 and 4 control the blending flow via a digital control valve. The relay output 2 provides a pump demand contact and the relay 1 can be used as a fully programmable alarm for any rate type variable.

Software Configuration

The instrument can be programmed to suit the particular application needs and the flexible I/O can be assigned as required. Program settings can be changed either via the front panel (depending on assigned access levels) or via the 500 Series Program Manager (500-PM software).

The instrument stores all set-up parameters, totals and logged data in non-volatile memory with at least 30 years retention.
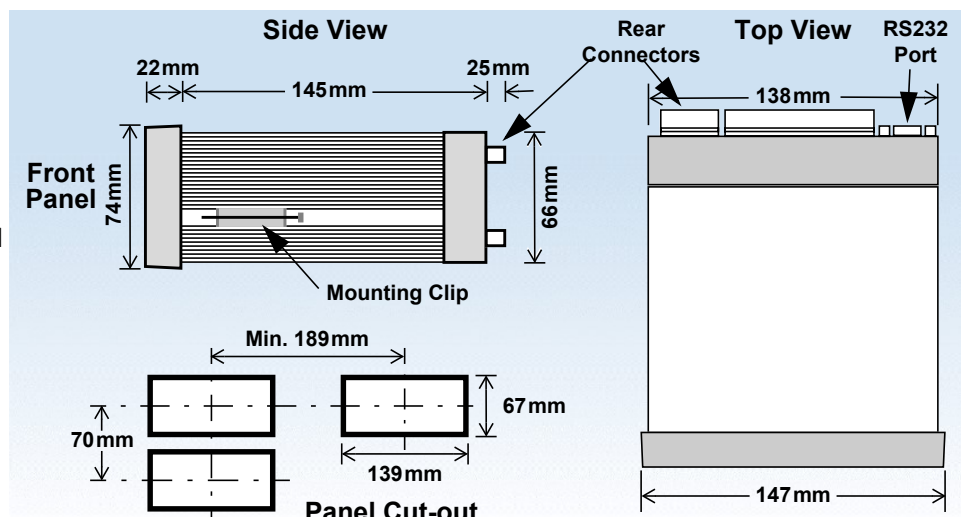
Dimension Drawings

Part Number

515.XXXXXX-CB01
see **Product Codes** to select required features

Default Application software:
515-CB01-000000

Terminal Designations

Terminal Label			Designation	Comment
1	FINP	1+	Frequency Input 1+	Main Flow Input
2	FINP	2+	Frequency Input 2+	Process Flow Input
3	SG	-	Signal ground	
15	Vo	+	8-24 volts DC output	Overload protected
16	G	-	DC Ground	
17	Vi	+	DC power input	DC power in 12-28V
18	SH	E	Shield terminal	
19	RS485	+	RS485 (+)	Optional RS485 port may be replaced by Ethernet port.
20	COM-2	-	RS485 (-)	
21	port	G	RS485 ground	
22		1+	Switch 1	Permissive Input
23		2+	Switch 2	
24	LOGIC INPUTS	3+	Switch 3	Remote Reset
25		4+	Switch 4	CAL Switch – In field access protection
26		C-	Signal ground	
27	OUT1	+	Output ch 1 (+)	
28		-	Output ch 1 (-)	
29	OUT2	+	Output ch 2 (+)	
30		-	Output ch 2 (-)	
31		RC	Relay Common 1-2	*Term 31 - Common 1-4 on legacy option card*
32		R1	Relay 1	Alarm
33	RELAYS	R2	Relay 2	Pump demand
34		R3	Relay 3 (DCV Open)	Digital control valve
35		R4	Relay 4 (DCV Hold)	
36		RC	Relay common 3-4	*Term 36 only available on new style option card*
E	AC MAINS	E	Mains ground	AC power in 100-240VAC
N		N	Mains neutral	
A		A	Mains active	
RS232 COM-1 port			9-pin serial port	

Side View

22mm · 145mm · 25mm

Front Panel · 74mm · 66mm

Mounting Clip

Rear Connectors

Top View · RS232 Port

138mm

147mm

Min. 189mm

70mm · 67mm

139mm

Panel Cut-out

Specifications

Operating Environment

Temperature	+5°C to +40°C (standard - no coating) -20°C to +60°C (with conformal coating) -30°C to +60°C (ExD housing with heater)
Humidity	0 to 95% non condensing (conformal coating) 5% to 85% non condensing (no coating)
Power Supply	100-240 V AC (+/-10%) 50-60 Hz (+/-10%) or 12-28 V DC
Consumption	10W (max) Overvoltage category II
Protection	Sealed to IP65 (Nema 4X) when panel mounted
Dimensions **(panel option)**	147mm (5.8") width 74mm (2.9") height 170mm (6.6") depth (behind the panel)

Display

Type	Backlit LCD with 7-digit numeric display and 11-character alphanumeric display
Digits	15.5mm (0.6") high
Characters	6mm (0.24") high
LCD Backup	Last data visible for 15min after power down
Update Rate	0.3 second

Non-volatile Memory

Retention	> 30 years
Data Stored	Setup, Totals and Logs

Approvals

Electrical & Interference	UKCA, CE, CSA compliance
Enclosure	Ex d Enclosure - ATEX & IECEx available for hazardous area (CSA Pending). Field Mount Enclosure - UKCA, CE, CSA safe area weather proof enclosure. Other - RoHS compliant

Real Time Clock (Optional)

Battery Type	3 volts Lithium button cell - For Issue 7 option card, type CR2450N manufactured by Renata only - For conformal coated 'C' version, type BR2032 manufactured by Panasonic only - For non-conformal coated versions, type BR2032 and CR2032 manufactured by Panasonic or Sony
Battery Life	5 years (typical)

Frequency Input (General)

Range	0 to 10kHz for Pulse input type 0 to 5 kHz for Coil & NPS input types
Overvoltage	30V maximum
Update Time	0.3 sec
Cutoff frequency	Programmable
Configuration	Pulse, coil or NPS input
Non-linearity	Up to 10 correction points

Pulse

Signal Type	CMOS, TTL, open collector, reed switch
Threshold	Signals switch below 1.3 & above 2 volts

Coil

Signal Type	Turbine and sine wave
Sensitivity	15mV minimum amplitude (typical)

NPS

Signal Type	NPS sensor to Namur standard

Logic Inputs

Signal Type	CMOS, TTL, open collector, reed switch
Overvoltage	30V maximum

Relay Output

No. of Outputs	2 mechanical relays plus 2 solid state relays or 4 solid state relays
Voltage	250 volts AC, 30 volts DC maximum (solid state relays use AC only)
Current	3A maximum - mechanical relays 1.5A maximum - solid state relays

Communication Ports

Ports	COM-1 RS-232 port COM-2 RS-485 or Ethernet port (optional)
Baud Rate	2400 to 19200 baud
Parity	Odd, even or none
Stop Bits	1 or 2
Data Bits	8
Protocols	ASCII, Modbus RTU, Modbus TCP/IP (Ethernet Port), Printer

Transducer Supply

Voltage	8 to 24 volts DC, programmable
Current	70mA @ 24V, 120mA @ 12V maximum
Protection	Power limited output

Isolated Output

No. of Outputs	2 configurable outputs
Configuration	Pulse/Digital or 4-20mA output

Pulse/Digital Output

Signal Type	Open collector
Switching	200mA, 30 volts DC maximum
Saturation	0.8 volts maximum
Pulse Width	Programmable: 10, 20, 50, 100, 200 or 500ms

4-20mA Output

Supply	9 to 30 volts DC external
Resolution	0.05% full scale
Accuracy	0.05% full scale (20°C) 0.1% (full temperature range, typical)

Important: Specifications are subject to change without notice.

Ordering Information

Product Codes

Model	Supplementary Code						Description
515 .					- CB01		
Enclosure	1						Panel mount enclosure
	2/7						Field mount enclosure (NEMA 4X / IP66) (7 specifies heater included)
	3/5						Explosion proof Ex d (IECEx/ATEX), metric glands (5 specifies heater included)
	4/6						Explosion proof Ex d (CSA), NPT glands (6 specifies heater included)
Output Options		0					4 logic inputs, 1 isolated output, 2 relays (only relay type 1 is available), RS232 (DB9) communication port
		1					4 logic inputs, 2 isolated outputs, 4 relays, real-time clock data logging, RS232 (DB9) and RS485 communication ports
		2					4 logic inputs, 2 isolated outputs, 4 relays, real-time clock data logging, RS232 (DB9) & Ethernet communication ports
Relay Type			1				Not available
			2				2 electromechanical relays (1-2) and 2 solid state relays (3-4)
			3				Solid state relays only
Power Supply				U			Inputs for 12-28VDC and 100-240 VAC, 50-60Hz *(Previous Models: A = 110/120 VAC, E = 220/240 VAC)*
				D			Input for 12-28VDC power only
Display Panel Option					S		Standard option (now with backlight & LCD backup) *(original Full option: F, with Infra-Red comms, no longer available)*
PCB Protection						C	**Conformal coating** - required for maximum environmental operating range. Recommended to avoid damage from moisture and corrosion.
						N	**None** - suitable for IEC standard 654-1 Climatic Conditions up to Class B2 (Heated and/or cooled enclosed locations)
Application Pack Number					CB01		Defines the application software to be loaded into the instrument

Example full product part number is 515.111USC-CB01 (this is the number used for placing orders).

Main Menu Variables

Main Menu Variables	Default Units	Preferred Units	Variable Type
Net Volume	L		Total
Net Flowrate	L/min		Rate
Main Line Volume	L		Total
Main Line Flowrate	L/min		Rate
Process Line Volume	L		Total
Process Line Flowrate	L/min		Rate
Process Volumetric Ratio	%		Rate
Process Flowrate Ratio	%		Rate
Process Flowrate Deviation	L/min		Rate

Example of 500 Series in BZC Ex d enclosure