Model 515

Application CR02

Ratio/Blending Process Controller

for Volumetric Analog Flowmeters

Features

- Tailored for volumetric analog input such as vortex flowmeters
- Uses PI Loop Control
- Pump demand contact
- Selection of various control modes
- Process Inhibit (flushing) and Forced Local (manual) control available via Modbus and external logic inputs
- Allows for cascade trim control when ratio of totals is required
- Allows for non-linear correction
- Selection of Detail or Basic main menu to suit operator and application
- RTC logging with over 1000 entries
- Available protocols on communication ports including Printers, Modbus RTU and TCP/IP

Overview

The 515 CR02 application is a single loop process controller measuring the volume flow in a main and process lines using analog flow inputs. It can operate in local (manual) or in loop, ratio or blend (auto) flow control modes and it has a tuning menu to easily determine the Proportional Band and Integral Time values used in the PI control algorithm.

The main and process flows are used to determine the net volume flow. The operator can view the actual ratio and deviation and has the ability to change the controlling setpoint directly from the main menu if access has been authorized.

The PI control of the process flow is via a 4-20mA proportional valve or pump controller. It has integral wind-up protection and a deadband and output ramp time can be programmed to reduce wear on valves and actuators and provide for bumpless operation.

Calculations

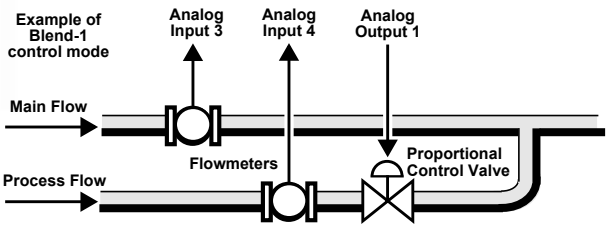
There are three types of control modes in which the process flow is dependent on the main flow. These are RATIO, BLEND-1 and BLEND-2 modes where the relationship between the flows are as follows:

Ratio Control Mode.
The process flow is a ratio of the main flow (0 to 400% range).

$$Ratio\% = \frac{P_{flow}}{M_{flow}} \times 100$$

Blend Control Modes.
These modes cater for blending points before and after the main flowmeter. The process flow is a ratio of the net (combined) flow (0 to 80% range).

$$Ratio\% = \frac{P_{flow}}{Net_{flow}} \times 100$$



Accuracy • Quality • Performance

Displayed Information

The front panel display shows the current values of the input variables and the results of the calculations. A list of the variables for this application and their type (total or rate) is shown at the end of this document.

The instrument can be supplied with a real-time clock for data logging of over 1000 entries of the variables as displayed on the main menu.

Communications

There are two communication ports available as follows:

- COM-1 RS232 port
- COM-2 RS485 port (optional) or Ethernet (optional)

The ports can be used for remote data reading, printouts and for uploading and downloading of the application software to the instrument.

Isolated Outputs

The opto-isolated outputs can re-transmit any main menu variable. The type of output is determined by the nature of the assigned variable. Totals are output as pulses and rates are output as 4-20 mA signals. One output is standard, a second output is available as an option.

Relay Outputs

The relay output 1 provides a pump demand contact and the other relays can be used as fully programmable alarms for any rate type variable. Two relays are standard with an additional two available in the advanced option.

Software Configuration

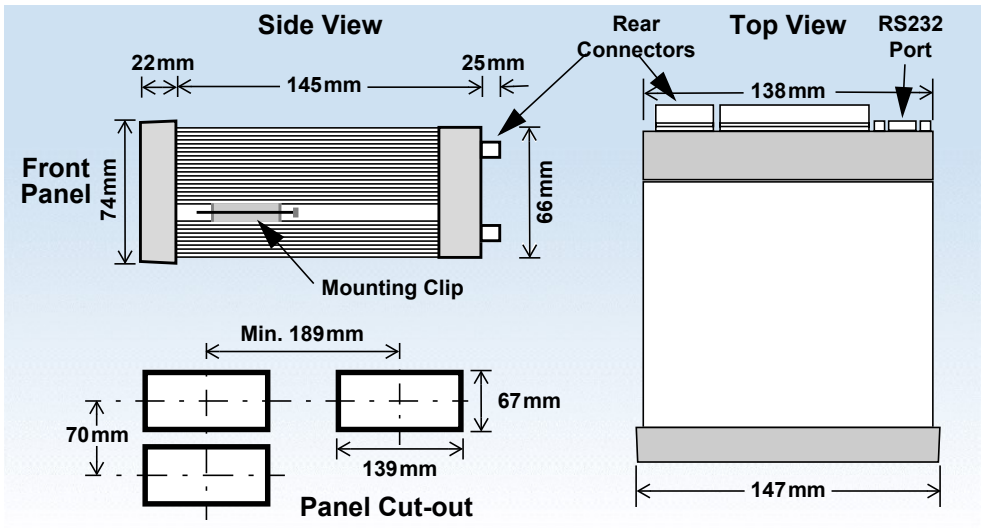
The instrument can be programmed to suit the particular application needs and the flexible I/O can be assigned as required. Program settings can be changed either via the front panel (depending on assigned access levels) or via the 500 Series Program Manager (500-PM software).

The instrument stores all set-up parameters, totals and logged data in non-volatile memory with at least 30 years retention.

Terminal Designations

Terminal Label			Designation	Comment
3	SG	-	Signal ground	
11	AINP3	+	Analog Input ch 3 (+)	Main Flow Input
12		-	Analog Input ch 3 (-)	
13	AINP4	+	Analog Input ch 4 (+)	Process Flow Input
14		-	Analog Input ch 4 (-)	
15	Vo	+	8-24 volts DC output	Overload protected
16	G	-	DC Ground	
17	Vi	+	DC power input	DC power in 12-28V
18	SH	E	Shield terminal	
19	RS485 COM-2 port	+	RS485 (+)	Optional RS485 port may be replaced by Ethernet port.
20		-	RS485 (-)	
21		G	RS485 ground	
22	LOGIC INPUTS	1+	Switch 1	Inhibit Process Flow
23		2+	Switch 2	Forced Local (manual) Control
24		3+	Switch 3	Remote Reset
25		4+	Switch 4	CAL Switch – In field access protection
26		C-	Signal ground	
27	OUT1	+	Output ch 1 (+)	Process control output
28		-	Output ch 1 (-)	
29	OUT2	+	Output ch 2 (+)	
30		-	Output ch 2 (-)	
31	RELAYS	RC	Relay Common 1-2	*Term 31 - Common 1-4 on legacy option card*
32		R1	Relay 1	Pump demand
33		R2	Relay 2	Alarm
34		R3	Relay 3	
35		R4	Relay 4	
36		RC	Relay common 3-4	*Term 36 only available on new style option card*
E	AC MAINS	E	Mains ground	AC power in 100-240VAC
N		N	Mains neutral	
A		A	Mains active	
RS232 COM-1 port			9-pin serial port	

Dimension Drawings



Part Number

515.XXXXXX-CR02
see **Product Codes** to select required features

Default Application software:
515-CR02-000000

Specifications

Operating Environment

Temperature	+5°C to +40°C (standard - no coating) -20°C to +60°C (with conformal coating) -30°C to +60°C (ExD housing with heater)
Humidity	0 to 95% non condensing (conformal coating) 5% to 85% non condensing (no coating)
Power Supply	100-240 V AC (+/-10%) 50-60 Hz (+/-10%) or 12-28 V DC
Consumption	10W (max) Overvoltage category II
Protection	Sealed to IP65 (Nema 4X) when panel mounted
Dimensions (panel option)	147mm (5.8") width 74mm (2.9") height 170mm (6.6") depth (behind the panel)

Display

Type	Backlit LCD with 7-digit numeric display and 11-character alphanumeric display
Digits	15.5mm (0.6") high
Characters	6mm (0.24") high
LCD Backup	Last data visible for 15min after power down
Update Rate	0.3 second

Non-volatile Memory

Retention	> 30 years
Data Stored	Setup, Totals and Logs

Approvals

Electrical & Interference	UKCA, CE, CSA compliance
Enclosure	Ex d Enclosure - ATEX & IECEx available for hazardous area (CSA Pending). Field Mount Enclosure - UKCA, CE, CSA safe area weather proof enclosure. Other - RoHS compliant

Real Time Clock (Optional)

Battery Type	3 volts Lithium button cell - For Issue 7 option card, type CR2450N manufactured by Renata only - For conformal coated 'C' version, type BR2032 manufactured by Panasonic only - For non-conformal coated versions, type BR2032 and CR2032 manufactured by Panasonic or Sony
Battery Life	5 years (typical)

Analog Input (General)

Overcurrent	100mA absolute maximum rating (30mA for 4-20mA inputs)
Update Time	< 1.0 sec
Configuration	4-20mA, 0-5V and 1-5V input
Non-linearity	Up to 20 correction points (some inputs)

4-20mA Input

Impedance	100 Ohms (to common signal ground)
Accuracy	0.05% full scale (20°C) 0.1% (full temperature range, typical)

0-5 or 1-5 Volts Input

Impedance	10MOhms (to common signal ground)
Accuracy	0.05% full scale (20°C) 0.1% (full temperature range, typical)

Logic Inputs

Signal Type	CMOS, TTL, open collector, reed switch
Overvoltage	30V maximum

Relay Output

No. of Outputs	2 relays plus 2 optional relays
Voltage	250 volts AC, 30 volts DC maximum (solid state relays use AC only)
Current	3A maximum - mechanical relays 1.5A maximum - solid state relays

Communication Ports

Ports	COM-1 RS-232 port COM-2 RS-485 or Ethernet port (optional)
Baud Rate	2400 to 19200 baud
Parity	Odd, even or none
Stop Bits	1 or 2
Data Bits	8
Protocols	ASCII, Modbus RTU, Modbus TCP/IP (Ethernet Port), Printer

Transducer Supply

Voltage	8 to 24 volts DC, programmable
Current	70mA @ 24V, 120mA @ 12V maximum
Protection	Power limited output

Isolated Output

No. of Outputs	2 configurable outputs
Configuration	Pulse/Digital or 4-20mA output

Pulse/Digital Output

Signal Type	Open collector
Switching	200mA, 30 volts DC maximum
Saturation	0.8 volts maximum
Pulse Width	Programmable: 10, 20, 50, 100, 200 or 500ms

4-20mA Output

Supply	9 to 30 volts DC external
Resolution	0.05% full scale
Accuracy	0.05% full scale (20°C) 0.1% (full temperature range, typical)

Important: Specifications are subject to change without notice.

Ordering Information

Product Codes

Model	Supplementary Code							Description
515 .						-	**CR02**	
Enclosure	1							Panel mount enclosure
	2/7							Field mount enclosure (NEMA 4X / IP66) (7 specifies heater included)
	3/5							Explosion proof Ex d (IECEx/ATEX), metric glands (5 specifies heater included)
	4/6							Explosion proof Ex d (CSA), NPT glands (6 specifies heater included)
Output Options		0						4 logic inputs, 1 isolated output, 2 relays (only relay type 1 is available), RS232 (DB9) communication port
		1						4 logic inputs, 2 isolated outputs, 4 relays, real-time clock data logging, RS232 (DB9) and RS485 communication ports
		2						4 logic inputs, 2 isolated outputs, 4 relays, real-time clock data logging, RS232 (DB9) & Ethernet communication ports
Relay Type			1					Electromechanical relays only
			2					2 electromechanical relays (1-2) and 2 solid state relays (3-4)
			3					Solid state relays only
Power Supply				U				Inputs for 12-28VDC and 100-240 VAC, 50-60Hz *(Previous Models: A = 110/120 VAC, E = 220/240 VAC)*
				D				Input for 12-28VDC power only
Display Panel Option					S			Standard option (now with backlight & LCD backup) *(original Full option: F, with Infra-Red comms, no longer available)*
PCB Protection						C		**Conformal coating** - required for maximum environmental operating range. Recommended to avoid damage from moisture and corrosion.
						N		**None** - suitable for IEC standard 654-1 Climatic Conditions up to Class B2 (Heated and/or cooled enclosed locations)
Application Pack Number							**CR02**	Defines the application software to be loaded into the instrument

Example full product part number is 515.111USC-CR02 (this is the number used for placing orders).

Main Menu Variables

Main Menu Variables	Default Units	Preferred Units	Variable Type
Net Volume	m^3		Total
Net Flowrate	m^3/min		Rate
Main Line Volume	m^3		Total
Main Line Flowrate	m^3/min		Rate
Process Line Volume	m^3		Total
Process Line Flowrate	m^3/min		Rate
Process Ratio	%		Rate
Process Control Output	%		Rate
Process Flowrate Deviation	%		Rate

Example of 500 Series in BZC Ex d enclosure

www.contrec.co.uk

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